

Conversion

Conversion Chart

APPLICATION DATA

LOW & MEDIUM PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES & ASSEMBLY INSTRUCTIONS

ADAPTERS & HOSE ENDS

HOSE ASSEMBLY EQUIPMENT

TECHNICAL DATA

	INCHES FRCTN.	DEC.	MM	INCHES FRCTN.	DEC.	MM	INCHES FRCTN.	DEC.	MM	INCHES FRCTN.	DEC.	MM
-	.0004	.0100	21/32	.6560	16.6690	1-3/4	1.7500	4.4500	3-1/16	3.0620	77.7880	
-	.0040	.1000	-	.6693	17.0000	-	1.7717	45.0000	-	3.0709	78.0000	
-	.0100	.2500	43/64	.6720	17.0660	1-25/32	1.7810	45.2440	3-3/32	3.0940	78.5810	
1/64	.0156	.3970	11/16	.6875	17.4630	-	1.8110	46.0000	-	3.1102	79.0000	
-	.0197	.5000	45/64	.7030	17.8590	1-13/16	1.8125	46.0380	3-1/8	3.1250	79.3750	
-	.0295	.7500	-	.7087	18.0000	1-27/32	1.8440	46.8310	-	3.1496	80.0000	
1/32	.0313	.7940	23/32	.7190	18.2560	-	1.8504	47.0000	3-5/32	3.1560	80.1690	
-	.0394	1.0000	-	.7283	18.5000	1-7/8	1.8750	47.6250	3-3/16	3.1875	80.9630	
3/64	.0469	1.1910	47/64	.7340	18.6530	-	1.8898	48.0000	-	3.1890	81.0000	
-	.0590	1.5000	-	.7480	19.0000	1-29/32	1.9062	48.4190	3-7/32	3.2190	81.7560	
1/16	.0620	1.5880	3/4	.7500	19.0500	-	1.9291	49.0000	-	3.2283	82.0000	
5/64	.0781	1.9840	49/64	.7656	19.4470	1-15/16	1.9375	49.2130	3-1/4	3.2500	82.5500	
-	.0787	2.0000	25/32	.7810	19.8440	-	1.9685	50.0000	-	3.2677	83.0000	
3/32	.0940	2.3810	-	.7874	20.0000	1-31/32	1.9690	50.0060	3-9/32	3.2810	83.3440	
-	.0984	2.5000	51/64	.7970	20.2410	2	2.0000	50.8000	-	3.3071	84.0000	
7/64	.1090	2.7780	13/16	.8125	20.6380	-	2.0079	51.0000	3-5/16	3.3120	84.1377	
-	.1181	3.0000	-	.8268	21.0000	2-1/32	2.0313	51.5940	3-11/32	3.3440	84.9314	
1/8	.1250	3.1750	53/64	.8280	21.0340	-	2.0472	52.0000	-	3.3464	85.0000	
-	.1378	3.5000	27/32	.8440	21.4310	2-1/16	2.0620	52.3880	3-3/8	3.3750	85.7250	
9/64	.1410	3.5720	55/64	.8590	21.8280	-	2.0866	53.0000	-	3.3858	86.0000	
5/32	.1560	3.9690	-	.8662	22.0000	2-3/32	20.9400	53.1810	3-13/32	3.4060	86.5190	
-	.1575	4.0000	7/8	.8750	22.2250	2-1/8	2.1250	53.9750	-	3.4252	87.0000	
11/64	.1720	4.3660	57/64	.8906	22.6220	-	2.1260	54.0000	3-7/16	3.4380	87.3130	
-	.1770	4.5000	-	.9055	23.0000	2-5/32	2.1560	54.7690	-	3.4646	88.0000	
3/16	.1875	4.7630	29/32	.9062	23.0190	-	2.1650	55.0000	3-15/32	3.4690	88.1060	
-	.1969	5.0000	59/64	.9220	23.4160	2-3/16	2.1875	55.5630	3-1/2	3.5000	88.9000	
13/64	.2030	5.1590	15/16	.9375	23.8130	-	2.2047	56.0000	-	3.5039	89.0000	
-	.2165	5.5000	-	.9449	24.0000	2-7/32	2.2190	56.3560	3-17/32	3.5310	89.6940	
7/32	.2190	5.5560	61/64	.9530	24.2090	-	2.2440	57.0000	-	3.5433	90.0000	
15/64	.2340	5.9530	31/32	.9690	24.6060	2-1/4	2.2500	57.1500	3-9/16	3.5620	90.4877	
-	.2362	6.0000	-	.9843	25.0000	2-9/32	2.2810	57.9440	-	3.5827	91.0000	
1/4	.2500	6.3500	63/64	.9844	25.0030	-	2.2835	58.0000	3-19/32	3.5940	91.2810	
-	.2559	6.5000	1	1.0000	25.4000	2-5/16	2.3120	58.7380	-	3.6220	92.0000	
17/64	.2656	6.7470	-	1.0236	26.0000	-	2.3228	59.0000	3-5/8	3.6250	92.0750	
-	.2756	7.0000	1-1/32	1.0312	26.1940	2-11/32	2.3440	59.5310	3-21/32	3.6560	92.8960	
9/32	.2810	7.1440	1-1/16	1.0620	26.9880	-	2.3622	60.0000	-	3.6614	93.0000	
-	.2953	7.5000	-	1.0630	27.0000	2-3/8	2.3750	60.3250	3-11/16	3.6875	93.6630	
19/64	.2970	7.5410	1-3/32	1.0940	27.7810	-	2.4016	61.0000	-	3.7008	94.0000	
5/16	.3120	7.9380	-	1.1024	28.0000	2-13/32	2.4060	61.1190	3-23/32	3.7190	94.4560	
-	.3150	8.0000	1-1/8	1.1250	28.5750	2-7/16	2.4380	61.9130	-	3.7401	95.0000	
21/64	.3280	8.3340	-	1.1417	29.0000	-	2.4409	62.0000	3-3/4	3.7500	92.2500	
-	.3350	8.5000	1-5/32	1.1560	29.3690	2-15/32	2.4690	62.7060	-	3.7795	96.0000	
11/32	.3440	8.7310	-	1.1811	30.0000	-	2.4803	63.0000	3-25/32	3.7810	96.0440	
-	.3543	9.0000	1-3/16	1.1875	31.1630	2-1/2	2.5000	63.5000	3-13/16	3.8125	96.8380	
23/64	.3590	9.1280	1-7/32	1.2190	30.9560	-	2.5197	64.0000	-	3.8189	97.0000	
-	.3740	9.5000	-	1.2205	31.0000	2-17/32	2.5310	64.2940	3-26/32	3.8440	97.6310	
3/8	.3750	9.5250	1-1/4	1.2500	31.7500	-	2.5590	65.0000	-	3.8583	98.0000	
25/64	.3910	9.9220	-	1.2598	32.0000	2-9/16	2.5620	65.0880	3-7/8	3.8750	98.4250	
-	.3937	10.0000	1-9/32	1.2810	32.5440	2-19/32	2.5940	65.8810	-	3.8976	99.0000	
13/32	.4060	10.3190	-	1.2992	33.0000	-	2.5984	66.0000	3-29/32	3.9062	99.2190	
-	.4130	10.5000	1-5/16	1.3120	33.3380	2-5/8	2.6250	66.6750	-	3.9370	100.0000	
27/64	.4220	10.7160	-	1.3386	34.0000	-	2.6380	67.0000	3-15/16	3.9375	100.0130	
-	.4331	11.0000	1-11/32	1.3440	34.1310	2-21/32	2.6560	67.4690	3-31/32	3.9690	100.8060	
7/16	.4380	11.1130	1-3/8	1.3750	34.9250	-	2.6772	68.0000	-	3.9764	101.0000	
29/64	.4530	11.5090	-	1.3779	35.0000	2-11/16	2.6875	68.2630	4	4.0000	101.6000	
15/32	.4690	11.9060	1-13/32	1.4060	35.7190	-	2.7165	69.0000	4-1/16	4.0620	103.1880	
-	.4724	12.0000	-	1.4173	36.0000	2-23/32	2.7190	69.0560	4-1/8	4.1250	104.7750	
31/64	.4840	12.3030	1-7/16	1.4380	36.5130	2-3/4	2.7500	69.8500	-	4.1338	105.0000	
-	.4920	12.5000	-	1.4567	37.0000	-	2.7559	70.0000	4-3/16	4.1875	106.3630	
1/2	.5000	12.7000	1-15/32	1.4690	37.3060	2-25/32	2.7810	70.6439	4-1/4	4.2500	107.9500	
-	.5118	13.0000	-	1.4961	38.0000	-	2.7953	71.0000	4-5/16	4.3120	109.5380	
33/64	.5156	13.0970	1-1/2	1.5000	38.1000	2-13/16	2.8125	71.4376	-	4.3307	110.0000	
17/32	.5310	13.4940	1-17/32	1.5310	38.8940	-	2.8346	72.0000	4-3/8	4.3750	111.1250	
35/64	.5470	13.8910	-	1.5354	39.0000	2-27/32	2.8440	72.2314	4-7/16	4.4380	112.7130	
-	.5512	14.0000	1-9/16	1.5620	39.6880	-	2.8740	73.0000	4-1/2	4.5000	114.3000	
9/16	.5630	14.2880	-	1.5748	40.0000	2-7/8	2.8750	73.0250	-	4.5275	115.0000	
-	.5710	14.5000	1-19/32	1.5940	40.4810	2-29/32	2.9062	73.8190	4-9/16	4.5620	115.8880	
37/64	.5790	14.6840	-	1.6142	41.0000	-	2.9134	74.0000	4-5/8	4.6250	117.4750	
-	.5906	15.0000	1-5/8	1.6250	41.2750	2-15/16	2.9375	74.6130	4-11/16	4.6875	119.0630	
19/32	.5940	15.0810	-	1.6535	42.0000	-	2.9527	75.0000	-	4.7244	120.0000	
39/64	.6090	15.4780	1-31/32	1.6562	42.0690	2-31/32	2.9690	75.4060	4-3/4	4.7500	120.6500	
5/8	.6250	15.8750	1-11/16	1.6875	42.8630	-	2.9921	76.0000	4-13/16	4.8125	122.2380	
-	.6299	16.0000	-	1.6929	43.0000	3	3.0000	76.2000	4-7/8	4.8750	123.8250	
41/64	.6406	16.2720	1-23/32	1.7190	43.6560	3-1/32	3.0312	76.9940	-	4.9212	125.0000	
-	.6496	16.5000	-	1.7323	44.0000	-	3.0315	77.0000	4-15/16	4.9375	125.4130	
									5	5.0000	127.0000	

Glossary

Alpha/Numeric

A

abrasion: external damage to a hose assembly caused by its being rubbed on a foreign object; a wearing away by friction.

ABS: Air-Brake Swivel absorption: regarding hose, the process of taking in fluid. Hose materials are often compared with regard to relative rates and total amounts of absorption as they pertain to specific fluids.

acid resistant: having the ability to withstand the action of identified acids within specified limits of concentration and temperature.

adapter, adaptor: 1) fittings of various sizes and materials used to change an end fitting from one type to another type or one size to another. (i.e., a male SAE to male pipe adapter is often attached to a female SAE to create a male end union fitting); **2)** the grooved portion of a cam & groove coupling.

adhesion: the strength of bond between cured rubber surfaces or between a cured rubber surface and a non-rubber surface.

adhesive: a material which, when applied, will cause two surfaces to adhere.

ambient temperature: the temperature of the atmosphere or medium surrounding an object under consideration.

ambient/atmospheric conditions: The surrounding conditions, such as temperature, pressure, and corrosion, to which a hose assembly is exposed.

amplitude of vibrations and/or lateral movement: the distance a hose assembly deflects laterally to one side from its normal position, when this deflection occurs on both sides of the normal hose centerline.

anchor: a restraint applied to eliminate motion and restrain forces.

annular: refers to the convolutions on a hose that are a series of complete circles or rings located at right angles to the longitudinal axis of the hose (sometimes referred to as “bellows”).

anodize, anodized: an electrolytic process used to deposit protective or cosmetic coatings in a variety of colors on metal, primarily used with aluminum.

ANSI: American National Standards Institute.

Application working pressure: unique to customer’s application. See pressure, working.

application: the service conditions that determine how a hose assembly will be used.

armor: a protective cover slid over and affixed to a hose assembly; used to prevent over bending or for the purpose of protecting hose from severe external environmental conditions such as hot materials, abrasion or traffic.

assembly: a general term referring to any hose coupled with end fittings of any style attached to one or both ends.

ASTM: American Society for Testing and Materials.

attachment: the method of securing an end fitting to a hose (e.g., banding, crimping, swaging, or screw-together 2 piece or 3 piece-style field attachable fittings).

axial movement: compression or elongation along the longitudinal axis.

B

backing: a soft rubber layer between a hose tube and/or cover and carcass to provide adhesion.

barb: the portion of a fitting (coupling) that is inserted into the hose, usually comprised of two or more radial serrations or ridges designed to form a redundant seal between the hose and fitting.

barbed and ferrule fitting: a two-piece hose fitting comprised of a barbed insert (nipple), normally with peripheral ridges or backward-slanted barbs, for inserting into a hose and a ferrule, usually crimped or swaged.

Barb-Tite: a line of low pressure push-on brass hose end fittings that is a Trademark of Eaton Corporation.

bend radius: the radius of a bent section of hose measured to the innermost surface of the curved portion.

bend radius, minimum: the smallest radius at which a hose can be used. For Metal Hose: - the radius of a bend measured to the hose centerline, as recommended by the manufacturer.

blister: a raised area on the surface or a separation between layers usually creating a void or air-filled space in a vulcanized article.

blow out force: the force generated from the internal pressure attempting to push the fitting from the hose.

body wire: normally a round or flat wire helix embedded in the hose wall to increase strength or to resist collapse.

bore: 1) an internal cylindrical passageway, as of a tube, hose or pipe; **2)** the internal diameter of a tube, hose, or pipe.

braid: the woven portion of a hose used as reinforcement to increase pressure rating and add hoop strength. Various materials such as polyester, cotton or metal wire are used. A hose may have one or more braids, outside or between layers of hose material.

braid wear: motion between the braid and corrugated hose, which normally causes wear on the outside diameter of the corrugation and the inside diameter of the braid.

braided ply: a layer of braided reinforcement.

braid-over-braid: multiple plies of braid having no separating layers.

brand: a mark or symbol identifying or describing a product and/or manufacturer, that is embossed, inlaid or printed.

brass: a family of copper/zinc alloys.

Glossary

Alpha/Numeric

brazing: a process of joining metals using a non-ferrous filler metal having a melting point that is lower than the “parent metals” to be joined, typically over +800°F.

bronze: an alloy of copper, tin and zinc.

BSPP/BSPT: British Standard Pipe Parallel / British Standard Pipe Tapered. See Fitting/Coupling - Pipe Thread Fittings.

C

carcass: the fabric, cord and/or metal reinforcing section of a hose as distinguished from the hose tube or cover.

chalking: the formation of a powdery surface condition due to disintegration of surface binder or elastomer by weathering or other destructive environments.

checking: the short, shallow cracks on the surface of a rubber product resulting from damaging action of environmental conditions.

chemical compatibility: the relative degree to which a material may contact another without corrosion, degradation or adverse change of properties.

chemical resistance: the ability of a particular polymer, rubber compound, or metal to exhibit minimal physical and/or chemical property changes when in contact with one or more chemicals for a specified length of time, at specified concentrations, pressure, and temperature.

cold flexibility: relative ease of bending while being exposed to specified low temperature.

collar: 1) the portion of a fitting that is compressed by crimping to seal the hose onto the fitting barbs and create a permanent attachment; also called a ferrule. (With field attachable fittings, the lock and seal are accomplished mechanically by the collar without crimping); **2)** a raised portion on the hose shank which functions as a connection for a ferrule or other locking device or functions as a hose stop.

collet: a tool or die-set used to crimp a hose end fitting onto a hose. A crimping die-set is typically six to eight “fingers” designed for infinite diameter settings within a range or preset to a specific diameter for a given hose type and size. Some may have a replaceable cage.

Coll-O-Crimp: a line of hydraulic and pneumatic hose, hose end fittings, and fabrication equipment that is a registered trademark of Eaton Corporation.

combustible liquid: a combustible liquid is one having a flash point at or above +100°F (37.8°C).

compound: the mixture of rubber or plastic and other materials, which are combined to give the desired properties when, used in the manufacture of a product.

compression fitting: see fitting/coupling - Compression

conductive: the ability to transfer electrical potential.

configuration: the combination of fittings on a particular assembly.

convoluted: description of hose or innercore having annular or helical ridges formed to enhance flexibility.

core: the inner portion of a hose, usually referring to the material in contact with the medium.

corrosion: the process of material degradation by chemical or electrochemical means.

corrosion resistance: ability of metal components to resist oxidation.

corrugated hose: hose with a carcass fluted, radially or helically, to enhance its flexibility or reduce its weight.

coupling: a frequently used alternative term for hose end fitting.

cover: the outer component usually intended to protect the carcass of a product.

CPE: chlorinated polyethylene, a rubber elastomer.

cracking: a sharp break or fissure in the surface, generally caused by strain and environmental conditions.

crimp diameter: the distance across opposite flats after crimping.

crimp/crimping: a hose end fitting attachment method utilizing a number of dies mounted in a radial configuration. The dies close perpendicular to the hose and fitting axis, compressing the collar, ferrule, or sleeve around the hose.

cure: the act of vulcanization. See vulcanization.

cut off factor: the hose length to be subtracted from the overall assembly length that allows for the hose coupling end connection extension beyond the end of the hose.

D

date code: any combination of numbers, letters, symbols or other methods used by a manufacturer to identify the time of manufacture of a product.

deburr: to remove ragged edges from the inside diameter of a hose end.

design factor: a ratio used to establish the working pressure of the hose, based on the burst strength of the hose.

displacement: the amount of motion applied to a hose defined as inches for parallel offset and degrees for angular misalignment.

DOT: Department of Transportation.

DIN: Deutsche Industrie Norme.

duplex assembly: an assembly consisting of two hose assemblies—one inside the other, and connected at the ends; also known as “jacketed assemblies.”

durometer: an instrument for measuring the hardness of rubber and plastic compounds.

Glossary

Alpha/Numeric

E

eccentricity: the condition resulting from the inside and outside diameters not having a common center.

effusion: the escape, usually of gases, through a material. See permeation.

elastic limit: the limiting extent to which a body may be deformed and yet return to its original shape after removal of the deforming force.

elastomer: any one of a group of polymeric materials, usually designated thermoset, such as natural rubber, or thermoplastic, which will soften with application of heat.

elongation: the increase in length expressed numerically as a percentage of the initial length.

EN: European Normes

ERMETO: a steel fitting product trademarked by Eaton Corporation.

endurance test: a service or laboratory test, conducted to product failure, usually under normal use conditions.

EPDM: Ethylene Propylene Diene Monomer; an elastomer.

extrude/extruded/extrusion: forced through the shaping die of an extruder; extrusion may have a solid or hollow cross section.

F

fabric impression: impression formed on the rubber surface during vulcanization by contact with fabric jacket or wrapper.

fabricator: the producer of hose assemblies.

fatigue: the weakening or deterioration of a material occurring when a repetitious or continuous application of stress causes strain, which could lead to failure.

FDA: United States Food and Drug Administration.

fire sleeve: slip-on or integrally extruded sleeve used to retard the effects of fire in certain applications; most often made with silicone and/or ceramic fiber.

fitting/coupling: a device attached to the end of the hose to facilitate connection.

The following is only a partial list of types of fittings available-

- **Banjo Fitting:** a through bolted designed featuring a hollow circle or "donut" attached to one end of the fitting barb so that the inner diameter is along the hose axis.

- **Compression Fitting:** a fitting style that seals on a mating tube by compressing an internal ferrule against the tube O.D..

- **Field Attachable Fitting:** a fitting designed to be attached to hose without crimping or swaging. This fitting is not always a Reusable type fitting.

- **Flange Style Fittings:** pipe flanges and flanged fitting standards are listed

under ANSI B16.5. Flanges are rated for pressure and listed as "American Class 150, 300, 400, 600, 900, 1,500 or 2,500". Pressure-Temperature ratings can be obtained by consulting the ANSI specification or ASME B16.5 (American Society of Mechanical Engineers). Designs vary by neck and face style, or other dimensional changes based on use. Various finishes or grooves may be applied to the face for sealing on a gasket or o-ring. Bolt holes and other dimensions are per the ANSI standard.

- **Inverted Flare Fitting:** a fitting consisting of a male or female nut, trapped on a tube by flaring the end of the tube material to either 37° or 45°.

- **JIC Fittings:** joint Industrial Council (no longer in existence). An engineering group that established an industry standard fitting design incorporating a 37° mating surface, male and female styles. These standards are now governed by SAE.

- **O-ring Fittings:** a fitting that seals by means of an elastomeric ring of a specified material.

Pipe Thread Fittings:

- **NPT:** National Pipe Taper. Pipe thread per ANSI B1.20.1

- **NPTF:** National Pipe Tapered for Fuels. (Same as above except dry-seal per ANSI B1.20.3)

- **NPSH:** National Pipe Straight Hose per ANSI B1.20.7

- **NPSM:** National Pipe Straight Mechanical. Straight thread per ANSI B1.20.1

- **NPSL:** National Pipe Straight Loosefit per ANSI B1.20.1

- **BSPP, BSPT:** British Standard Pipe Parallel, British Standard Pipe Taper. BS21-

- **Quick Connect Fitting:** a fitting designed to quickly connect and disconnect. These fittings come in many styles and types.

- **Split Flange Fitting:** a fitting consisting of a flange retainer and a flange of two halves. This design allows the flanges to be installed after the retainer has been attached to the hose, making the flange reusable. SAE Code 61 and 62.

- **Tube Fitting:** a hose fitting of which the mating end conforms to a tube diameter. The mate or male end of a compression fitting.

flammable gases/liquid/media: a flammable gas, including liquefied gas, is one having a closed cup flash point below +100°F (+37.8°C) and a vapor pressure greater than 25 psi. (174.2 KPa).

flex cracking: a surface cracking induced by repeated bending and straightening.

flow rate: a volume of media being conveyed in a given time period.

fluid: a gas or liquid medium.

Glossary

Alpha/Numeric

fluorocarbon: an organic compound containing fluorine directly bonded to carbon. The ability of the carbon atom to form a large variety of structural chains gives rise to many fluorocarbons and fluorocarbon derivatives.

FOR-SEAL: a product name for a hose end configuration using an o-ring sealing method, trademarked by Eaton Corporation.

G

GPM: gallons per minute.

H

heat resistance: the property or ability to resist the deteriorating effects of elevated temperatures.

helix: a shape formed by spiraling a wire or other reinforcement around the cylindrical body of a hose; typically used in suction hose.

hose: a flexible conduit consisting of a tube, reinforcement, and usually an outer cover.

hydrostatic testing: the use of liquid pressure to test a hose or hose assembly for leakage, twisting, and/or hose change-in-length.

Hytrel: a DuPont registered trademark.

I

I.D.: the abbreviation for inside diameter.

identification yarn: a yarn of single or multiple colors, usually embedded in the hose wall, used to identify the manufacturer.

impression: a design formed during vulcanization in the surface of a hose by a method of transfer, such as fabric impression or molded impression.

impulse: an application of force in a manner to produce sudden strain or motion, such as hydraulic pressure applied in a hose.

innertube: the innermost layer of a hose; the hose material in contact with the medium.

insert: optional term for nipple. See nipple.

interlocking clamp: a clamp which engages the fitting in a manner which prevents the clamp from sliding off the fitting, typically a bolt or U-bolt style with interlocking fingers which engage an interlock ring on the fitting.

interlocking ferrule: a ferrule, which physically attaches to the fitting preventing the ferrule from sliding off the fitting.

ISO: International Organization for Standardization.

J

jacket: a seamless tubular braided or woven ply generally on the outside of a hose.

JIC: see fitting/coupling-JIC.

K

kinking: a temporary or permanent distortion of the hose induced by bending beyond the minimum bend radius.

L

layline: the line of printed information that runs parallel on the side of a manufactured hose giving details such as part number, PSI rating, hose size and manufacturing data.

layer: a single thickness of rubber or fabric between adjacent parts.

loop installation: the assembly is installed in a loop or "U" shape, and is most often used when frequent and/or large amounts of motion are involved.

LPG, LP Gas: the abbreviation for liquefied petroleum gas.

M

MAWP: see pressure, maximum allowable working.

mandrel built: a hose fabricated and/or vulcanized on a mandrel.

manufacturer's identification: a code symbol used on or in some hose to indicate the manufacturer.

media, medium: the substance(s) being conveyed through a system.

N

NAHAD: the abbreviation for the National Association of Hose & Accessories Distributors.

Neoprene®: a registered trademark of DuPont.

nipple: the internal member or portion of a hose fitting.

nitrile rubber (NB/Buna-N): a family of acrylonitrile elastomers used extensively for industrial hose.

nominal: a size indicator for reference only.

nomograph: a chart used to compare hose size to flow rate to recommended velocity.

non-conductive: the inability to transfer an electrical charge.

NPT/NPTF: abbreviation for national pipe threads. See fitting/coupling - Pipe Thread Fittings.

nylon: a family of polyamide materials.

O

OAL: see overall length

O.D.: the abbreviation for outside diameter.

OE/OEM: original equipment manufacturer.

oil resistance: the ability of the materials to withstand exposure to oil.

oil swell: the change in volume of a rubber article resulting from contact with oil.

operating conditions: the pressure, temperature, motion, and environment to which a hose assembly is subjected.

o-ring fitting: see fitting/coupling, O-Ring.

overall length (OAL): the total length of a hose assembly, which consists of the free hose length plus the length of the coupling(s).

oxidation: the reaction of oxygen on a material, usually evidenced by a change in the appearance or feel of the surface or by a change in physical properties.

Glossary

Alpha/Numeric

ozone cracking: the surface cracks, checks or crazing caused by exposure to an atmosphere containing ozone.

ozone resistance: the ability to withstand the deteriorating effects of ozone (generally cracking).

P

permanent fitting: the type of fitting which, once installed, may not be removed for re-use.

permeation: the process of migration of a substance into and through another, usually the movement of a gas into and through a hose material; the rate of permeation is specific to the substance, temperature, pressure and the material being permeated.

pin pricked: perforations through the cover of a hose to vent permeating gases.

pitch: 1) the distance from one point on a helix to the corresponding point on the next turn of the helix, measured parallel to the axis; **2)** the distance between the two peaks of adjacent corrugation or convolution.

plating: a material, usually metal, applied to another metal by electroplating, for the purpose of reducing corrosion; typically a more noble metal such as zinc is applied to steel.

ply: an individual layer in hose construction.

polymer: a macromolecular material formed by the chemical combination of monomers, having either the same or different chemical compositions.

pressure: force ÷ unit area. For purposes of this document, refers to PSIG (pounds per square inch gauge).

pressure drop: the measure of pressure reduction or loss over a specific length of hose.

pressure, burst: the pressure at which rupture occurs.

pressure, maximum allowable working: the maximum pressure at which a hose or hose assembly is designed to be used.

pressure, working: the maximum pressure to which a hose will be subjected, including the momentary surges in pressure, which can occur during service. Abbreviated as WP.

psi (PSI): pounds per square inch.

PTFE: polytetrafluoroethylene, a high molecular weight fluoroplastic polymer with carbon atoms shielded by fluorine atoms having very strong inter atomic bonds, giving it chemical inertness.

PVC: polyvinyl chloride. A low cost thermoplastic material typically used in the manufacture of industrial hoses. The operating temperature range is -500°F to +1750°F (-295.5°C to +954.4°C).

R

reinforcement: the strengthening members, consisting of either fabric, cord, and/or metal, of a hose. See ply.

reusable fitting/coupling: see fitting/coupling, Field Attachable Fittings.

RhinoHide: a product's name for an abrasion resistant covered hydraulic hose that is a registered trademark of Eaton Corporation.

RMA: The Rubber Manufacturers Association, Inc.

S

SAE: Society of Automotive Engineers.

shank: that portion of a fitting, which is inserted into the bore of a hose.

skive: the removal of a short length of cover and/or tube to permit the attachment of a fitting directly over the hose reinforcement.

sleeve: a metal cylinder, which is not physically attached to the fitting, for the purpose of forcing the hose into the serrations of the fitting.

smooth bore: a term used to describe the type of inner-core in a hose.

specification: a document setting forth pertinent details of a product.

spiral: a method of applying reinforcement in which there is not interlacing between individual strands of the reinforcement.

spring guard: a helically wound component applied internally or externally to a hose assembly, used for strain relief, abrasion resistance, collapse resistance.

standard: a document, or an object for physical comparison, for defining product characteristics, products, or processes, prepared by a consensus of a properly constituted group of those substantially affected and having the qualifications to prepare the standard for use.

static wire: wire incorporated in a hose to conduct static electricity.

stem: see nipple.

Sub-Zero: a product's name for a low temperature resistant hose that is a registered trademark of Eaton Corporation.

surge (spike): a rapid and transient rise in pressure.

swelling: an increase in volume or linear dimension of a specimen immersed in liquid or exposed to a vapor.

T

Thick-Flange: a product's name for a hose end fitting that is trademarked by Eaton Corporation.

tube: the innermost continuous all-rubber or plastic element of a hose.

tube fitting: see fitting/coupling-Tube.

tubing: a non-reinforced, homogeneous conduit, generally of circular cross-section.

Glossary

Alpha/Numeric

V

vacuum resistance: the measure of a hoses ability to resist negative gauge pressure.

vibration: amplitude motion occurring at a given frequency.

viscosity: the resistance of a material to flow.

vulcanization: a process during which a rubber compound, through a change in its chemical structure, improves or extends elastic properties over a greater range of temperature.

W

weathering: the surface deterioration of a hose cover during outdoor exposure, as shown by checking, cracking, crazing and chalking.

wire reinforced: a hose containing wires to give added strength, increased dimensional stability; crush resistance. See reinforcement.

working temperature: the temperature range of the application, may include the temperature of the fluid conveyed or the environmental conditions the assembly is exposed to in use.

WP: the abbreviation for working pressure.

The preceding Glossary of Terms, as utilized in the hose industry, includes some definitions from The Hose Handbook, published by the Rubber Manufacturers Association.

Index

Alpha/Numeric

A19XX.....	82	C3459.....	264	C5705.....	308	ET1000PK-002.....	395
A-2103.....	412	C3469.....	264	C5705.....	312	ET1000PK-003.....	395
A29XX.....	82	C3509.....	263	C5706.....	310	ET1000SR-MxxxA.....	403
A39XX.....	83	C3529.....	265	C5715.....	313	ET1000SR-MxxxD.....	403
A4910.....	83	C3559.....	262	C5716.....	311	ET1000TP-0001.....	397
A4926-A4930.....	104	C3609.....	266	C5726.....	310	ET4000.....	392-393
A5953-A5987.....	84	C3709.....	266	C5755.....	308	ET4000-002.....	392
A6900W.....	84	C3759.....	267	C5880.....	295	ET4000-004.....	392
A6908-A6948.....	84	C3959.....	268	C5924.....	289	ET4000-004.....	392
A99XX.....	83	C-40x.....	409	C-5x.....	410	ET4000-006.....	392
AB-140.....	432	C5015.....	290	C9200.....	325	ET4000-010.....	392
AB-1400.....	432	C5105.....	289	C9240.....	325	ET4000AR-001.....	392
AB-28.....	434	C5115.....	289	CA-130.....	417	ET4000AR-002.....	402
AB-45.....	434	C5125.....	289	CA-230.....	417	ET4000DC.....	398
AB-8.....	417	C5129.....	290	CA-50.....	424	ET4000DC-4Sxx.....	401
AB-9.....	417	C515MM.....	288	CA-50-60A.....	424	ET4000DC-6Sxx.....	401
BA-24.....	431	C5165.....	288	CA-50-CO.....	424	ET4000SR.....	403
BA-28.....	431	C5165MM.....	320	CA-50-NH.....	424	ET4000TP-0001.....	392
BA-38.....	431	C5205.....	293	CL-434.....	418	ET4000TP-002.....	392
BA-56.....	431	C5216.....	299	DC-121.....	429	ET400DC.....	398
BA-84.....	430	C5229.....	290	EJ3111.....	223	ET400SR.....	403
BF-40.....	427	C5255.....	294	EJ3158.....	237	ET400TP-0001.....	397
BF-41.....	427	C5256.....	296	EJ3297.....	229	ET420DC.....	398
BF-42.....	428	C5275.....	294	EJ3298.....	228	ET420SR.....	403
BF-43.....	428	C5305.....	291	EJ3299.....	225	ET420TP-0001.....	397
BL-452.....	419	C5306.....	292	EJ3302.....	227	ET440TP-0001.....	397
C1010.....	327	C5314.....	318	EJ3321.....	238	ET460TP-0001.....	397
C3059.....	256	C5315.....	296	EJ3410.....	227	ET480TP-0001.....	397
C3069.....	260	C5316.....	295	EJ3421.....	238	FA-100.....	420
C3109.....	257	C5325.....	292	EJ3422.....	238	FA-100CO.....	420
C3159.....	257	C5355.....	298	EJ3533.....	234	FA-135.....	423
C3169.....	256	C5356.....	299	EJ3534.....	232	FA-135-10B.....	423
C3179.....	257	C5365.....	300	EJ3543.....	227	FA-135-CO.....	423
C3209.....	258	C5405.....	302	ET1000.....	395-397	FA-135-NH.....	423
C3239.....	258	C5425.....	301	ET1000-001.....	395	FA-15.....	422
C3249.....	259	C5455.....	304	ET1000-002.....	395	FA-15-80.....	422
C3249.....	319	C5505.....	301	ET1000-003.....	395	FA-15-CO.....	422
C3269.....	258	C5506.....	304	ET1000-004.....	395	FA-15-NH.....	422
C3269.....	319	C5515.....	306	ET1000AR-001.....	395, 402	FF1162.....	265
C3309.....	259	C5525.....	303	ET1000C-0001.....	395	FF12139.....	419
C3359.....	262	C5605.....	311	ET1000C-0006.....	395	FF12228.....	356
C3409.....	263	C5655.....	312	ET1000PK-001.....	395	FF12229.....	356

Index

Alpha/Numeric

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS &
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA

FF12230.....	356	FF90241.....	356	FJ3112.....	236	FJ3623.....	243
FF12231.....	356	FF90277.....	356	FJ3113.....	237	FJ3624.....	243
FF12262.....	248	FF90308.....	101	FJ3116.....	230	FJ3632.....	223
FF13268-FF13273.....	103	FF90311.....	108	FJ3131.....	230	FJ3731.....	232
FF13570-FF13571.....	103	FF90319.....	362	FJ3132.....	230	FJ3734.....	244
FF13727.....	249	FF90384.....	346	FJ3133.....	233	FJ3801.....	244
FF14783-FF14801.....	101	FF90467.....	356	FJ3134.....	231	FJ3804.....	243
FF14802.....	101	FF90519.....	106	FJ3135.....	231	FJ3890.....	236
FF1851T.....	277	FF90520.....	106	FJ3136.....	234	FJ3891.....	236
FF2281T.....	279	FF90521.....	106	FJ3136.....	235	FJ3892.....	236
FF3038.....	347	FF90522.....	106	FJ3149.....	233	FJ3914.....	243
FF3042.....	347	FF90523.....	106	FJ3162.....	225	FJ3970.....	244
FF3044.....	350	FF90524.....	106	FJ3163.....	228	FJ3977.....	244
FF3046.....	347	FF90525.....	106	FJ3171.....	241	FJ3978.....	245
FF3056.....	348	FF90526.....	106	FJ3192.....	235	FJ3979.....	246
FF3061.....	351	FF90645.....	412	FJ3225.....	238	FJ3980.....	245
FF3065.....	351	FF90646.....	222	FJ3226.....	239	FJ3981.....	246
FF3067.....	351	FF90646.....	412	FJ3230.....	226	FJ3982.....	245
FF3089.....	348	FF90686.....	357	FJ3274.....	237	FJ3983.....	245
FF3093.....	348	FF90886.....	412	FJ3288.....	224	FJ5984.....	223
FF3178.....	355	FF9874.....	250	FJ3289.....	228	FJ5985.....	224
FF3218.....	355	FH-135x.....	409	FJ3301.....	236	FJ5986.....	242
FF3236.....	349	FH-15x.....	409	FJ3319.....	235	FJ5994.....	234
FF3246.....	349	FH-40x.....	409	FJ3363.....	226	FJ5995.....	241
FF3284.....	352	FH-72x.....	410	FJ3365.....	226	FL-310.....	418
FF3286.....	352	FJ3012.....	227	FJ3366.....	233	FS-100.....	412
FF3318T.....	350	FJ3013.....	227	FJ3408.....	223	FS-1100.....	412
FF3362.....	349	FJ3019.....	230	FJ3409.....	235	FS-1200.....	412
FF3412.....	350	FJ3026.....	231	FJ3416.....	225	FS-1500.....	412
FF3503.....	353	FJ3045.....	240	FJ3427.....	242	FS-1600.....	326
FF3505.....	353	FJ3047.....	228	FJ3428.....	242	FS-1600.....	412
FF3507.....	353	FJ3052.....	229	FJ3444.....	229	FS-1800.....	412
FF3509.....	354	FJ3053.....	224	FJ3460.....	229	FS-200.....	286
FF3511.....	354	FJ3054.....	224	FJ3461.....	225	FS-200.....	412
FF3513.....	354	FJ3055.....	223	FJ3495.....	237	FS-2000.....	256
FF5163.....	305	FJ3056.....	232	FJ3496.....	241	FS-2000.....	412
FF5164.....	305	FJ3057.....	232	FJ3510.....	239	FS-2200.....	412
FF90178.....	222	FJ3058.....	241	FJ3511.....	239	FS-2300.....	412
FF90192.....	250	FJ3059.....	233	FJ3513.....	240	FS2400.....	275
FF90193.....	250	FJ3066.....	242	FJ3514.....	240	FS-2400.....	412
FF90202.....	346	FJ3067.....	237	FJ3568.....	240	FS-2500.....	412
FF90213.....	356	FJ3111.....	235	FJ3611.....	231	FS-2800.....	412

Index

Alpha/Numeric

FS-2900	412	H057	41	H290H	59	IF40104	248
FS-300	337	H05704	418	H324	52	IF40104	251
FS-300	339	H05705	418	H32406	445	IF40105	248
FS-300	412	H05706	418	H325	60	IF40105	251
FS-3100	412	H059	50	H332	48	IF40106	249
FS-3200	368	H069	40	H335	79	IF40106	251
FS-3200	412	H077	41	H336	79	IKExxN	204
FS-3300	412	H100	46	H338	53	J12-J12	110
FS-3500	412	H101	47	H345	60	KxxN	204
FS-400	412	H101xx	419	H350	61	M41157	325
FS-500	412	H104	51	H366	50	M7629	321
FS-500	419	H114	55	H400	62	M7629x	255
FS-600	212, 202	H115	72	H421	54	M7630	321
FS-600	412	H116	72	H425	61	M9600	323
FS-700	217	H13004-100	92	H429	44	M9700	321
FS-700	412	H13006-100	92	H430	62	M9800	323
FS-800	412	H145	55	H430R	63	MA-100	421
FSK62	340	H145R	56	H435	77	MA-200	422
FT1341	425	H146	56	H435 Twin	77	MB5315	322
FT1357	250	H1571	68	H436	78	MB5515	324
FT1357	251	H166	42	H436 Twin	78	MB7629	324
FT1357	419	H169	52	H464	64	MB7629x	255
FT1406	250	H1719	74	H470	64	MB7630	324
FT1421	250	H1776/H1777	68	H485	65	MC3159	322
GA23854	247	H1812	74	H545	65	MC5019	297
GA23911	234	H190	57	H569	53	MC5019	317
GA23912	234	H190H	57	H6002	67	MC5206	317
GA23913	234	H1981/H1982	71	H6008	66	MC5207	317
GA24335	247	H1987	75	H6009	66	MC5208	317
GA24336	247	H201	69	H757	49	MC5315	320
GA24337	247	H209	47	H8679	75	MC5405	323
GA7000579	249	H213	43	H900	76	MC5515	321
GH134W	49	H229	43	H9622	67	MH7105	316
GH134W	249	H239	44	H9949	70	MIL T 8504	327
GH134W	251	H243	80	HA-574	420	ML7105	316
GW1172	249	H245	58	HD-1x	410	PB	411
H009	46	H245L	54	HD-2x	411	PC-48	429
H0105	73	H265	69	HK0509-HK3817	107	PD-xx	409
H0106	73	H275	70	HP4-HP12	102	PD-xx	421
H017	51	H277	81	HPM	102	PR014040-01	356
H039	45	H280	58	HSM-48	102	QC-18	433
H039H	45	H290	59	IF20340	246	QC-180	433

Index

Alpha/Numeric

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS &
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA

QC-1800.....	433	T-400-17.....	368	T-407.....	390	T-460-TR.....	411
R12-ZXX.....	136	T-400-17P.....	368	T-407-1.....	390	T-462.....	381
RG-24.....	418	T-400-19.....	388	T-410.....	405	T-462-2.....	406
SA-1.....	435	T-400-2A.....	368	T-410-26.....	392	T-464.....	379
SA-2.....	435	T-400-2C.....	368, 376	T-410-26R.....	392	T-465.....	376-377
SFK.....	338	T-400-30.....	399	T-410-27.....	402	T-465-1.....	378
SR3100W.....	419	T-400-3C.....	368	T410-28.....	392	T-465-HP.....	376
SS-85.....	426	T-400-3C.....	376	T-410-36.....	443	T-465-HPU.....	376
SS-86.....	426	T-400-4C.....	368, 376	T-410-37.....	444	T-465-TB.....	377
SS-87.....	426	T-400-5C.....	368	T-410-71.....	400	T-466.....	379
SS-88.....	427	T-400-62.....	376	T-410-80.....	400	T-475.....	369, 371
T-101A.....	437	T-400-66.....	399	T-410-xx.....	402	T-475-1.....	369-375
T-1037.....	440	T-400-67.....	399	T-410-XXC.....	401	T-475-105C.....	369-371
T-107x.....	439	T-400-6C.....	368	T-412.....	388	T-475-106C.....	369-371
T-10B.....	438	T-400-8.....	368, 388	T-414.....	388	T-475-107C.....	369-371
T-10xx.....	439	T-400-9.....	388	T420.....	393-394	T-475-108C.....	369-371
T-1100.....	443	T-400-90.....	388	T-420.....	391, 397	T-480.....	382-386, 397
T-11xx.....	443	T-400-B.....	388	T-420-1.....	391	T-480-16.....	384
T-1290.....	416	T-400-BB.....	388	T-420-2.....	404	T-480-17.....	384
T-1295.....	416	T-400-DE60.....	407	T-420-70.....	400	T-480-18.....	384
T-135.....	250-251, 419, 440	T-400-G.....	395, 388, 402	T-420-80.....	400	T-480-2.....	382, 384, 395, 406
T-135B.....	250	T-400-GT.....	407	T-420-N.....	391	T-480-3.....	383-384, 406
T-138.....	440	T-400-GTK.....	407	T-420N-110.....	391	T-480-69.....	384
T-139.....	444	T-400-GY.....	408	T-420-xx.....	402	T-480-80.....	401
T-139P.....	444	T-400-GYK.....	408	T-420-xxC.....	398	T-480-AH.....	382, 385
T-14x.....	444	T-400-K1.....	388	T-420-xxR.....	403	T-480-EP.....	383, 385
T-152.....	444	T-400-M.....	388	T-421-FP.....	404-406	T-480-HP.....	382, 385
T-152P.....	444	T-400-MSP.....	368	T-421U.....	405	T-480-P.....	384
T-191.....	440	T-400-NP60.....	407	T-421U-001.....	405	T-480-PSK.....	384
T-201.....	437	T-400-PH.....	408	T-433.....	390	T-480-SFK.....	384
T-300.....	436	T-400-PHK.....	408	T-433.....	404	T-480-SP.....	384
T-400.....	387-389, 397	T-400-S.....	388	T-440.....	397	T-480-SPR.....	384
T-400-1.....	388	T-400-xC.....	401	T-440-xxC.....	398	T-480-TA.....	383
T-400-10.....	368	T-400-xx.....	403	T-440-xxR.....	403	T-480-TA.....	385
T-400-10.....	376	T-400-xxC.....	401	T-441.....	405	T-480-TBK.....	384
T-400-104.....	399	T-400-xxR.....	403	T-450.....	377	T-481-110.....	383-384, 395, 404
T-400-11.....	368	T-401.....	387	T-450-3.....	376	T-482-2.....	382, 384, 395, 404
T-400-114.....	368, 400	T-401-1.....	406	T-450-C.....	377	T-50xx.....	442
T-400-129.....	400	T-401-110.....	387	T-460.....	380, 397	T-51xx.....	442
T-400-13.....	388	T-402.....	387	T-460-10B.....	377	T-570-1.....	441
T-400-137.....	399	T-403.....	388	T-460-10BB.....	377, 411	T-60A.....	438
T-400-14.....	388	T-403-2.....	388, 404	T-460-2.....	376	T-70.....	439

Index

Alpha/Numeric

T-70xx.....	327, 441	TF5726.....	310	1460.....	214	4506.....	282
T-75-xx.....	439	TF5755.....	308	1461.....	214	4515.....	282
T-76-B.....	439	TF5805.....	309	1484.....	214	4535.....	283
T-9-1.....	439	TF5955.....	314	1512.....	325	4629.....	285
T-9-3.....	439	TH-14.....	436	1538.....	108	4629.....	418
T-9-G.....	439	TH-70xx.....	441	1538.....	194	4640.....	248
TA-1004.....	425	TH-8.....	436	1539.....	108	4640.....	277
TC-20.....	410	TL-70xx.....	441	1539.....	194	4705.....	283
TF3359.....	262	W05465.....	261	1540.....	108	4706.....	284
TF3409.....	263	W05498.....	261	1540.....	194	4707.....	284
TF3459.....	264	W05499.....	261	1548.....	415	4715.....	283
TF3509.....	263	W05730.....	261	1909.....	96	4716.....	284
TF3529.....	265	W1206-W1512.....	95	1910.....	96	4726.....	285
TF3559.....	262	W14630.....	413	2004.....	325	4924.....	277
TF3569.....	264	W17709.....	261	2015.....	260	5719.....	312
TF3609.....	266	W21204.....	261	2063.....	322	5967.....	314
TF3709.....	266	W23464.....	261	2084.....	260	6202.....	418
TF3759.....	267	W44034-W44067.....	94	2240.....	294	6203.....	109
TF3805.....	267	W67157.....	95	2244.....	307	6203.....	205
TF3959.....	268	W-76150.....	413	2247.....	262	6204.....	109
TF5355.....	298	W79850.....	413	2249.....	303	6205.....	109
TF5356.....	299	W79850-W14630.....	96	2252.....	265	6206.....	109
TF5365.....	300	W9851.....	413	2256.....	267	6207.....	107
TF5375.....	300	W-EQCR-TD003-E.....	368	2257.....	266	7015.....	329
TF5405.....	302	WTT024-WTT236.....	94	4105.....	277	7033.....	318
TF5406.....	307	WTY024-WTY048.....	94	4129.....	278	7105.....	328
TF5425.....	301	WTY836.....	94	4165.....	277	7129.....	329
TF5435.....	303	xxZ-BCxx.....	345	4205.....	259	7165.....	328
TF5455.....	304	ZW74706.....	136	4205.....	280	7205.....	331
TF5505.....	301	ZW74708.....	136	4213.....	279	7229.....	329
TF5506.....	304	ZW74710.....	136	4213.....	295	7237.....	318
TF5515.....	306	ZW74712.....	136	4229.....	278	7238.....	318
TF5515L.....	307	ZW747x.....	255	4305.....	278	7255.....	331
TF5515LL.....	307	ZW747xx.....	419	4315.....	279	7305.....	330
TF5525.....	303	1.6E-115.....	110	4315.....	319	7306.....	330
TF5605.....	311	1.2E-111.....	110	4316.....	279	7315.....	332
TF5655.....	312	15.163.....	321	4325.....	278	7325.....	330
TF5705.....	308, 312	252.....	418	4355.....	280	7355.....	332
TF5706.....	310	303.....	303	4365.....	280	7405.....	333
TF5715.....	313	308.....	308	4375.....	281	7455.....	333
TF5716.....	311	1360.....	214	4405.....	281	7505.....	332
TF5725.....	313	1361.....	214	4505.....	281	7515.....	333

Index

Alpha/Numeric

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS &
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA

7617.....	335	11219.....	100	75134.....	370	04E-74P.....	115
7629.....	268	11223.....	99	75135.....	370	04E-A2X.....	116
7629.....	297	11486.....	99	75136.....	370	04E-A64.....	116
7629.....	314	22546.....	222	75137.....	370	04E-B0X.....	111
7629.....	336	22550.....	356	75701.....	135	04E-B6X.....	114
7629.....	418	22566.....	356	75702.....	135	04E-BXX.....	113
7667.....	335	38097.....	98	75704.....	135	04E-J04.....	110
7705.....	334	38166.....	98	75706.....	135	04E-L6X.....	114
7715.....	336	38353.....	97	75729.....	136	04E-S6X.....	113
7728.....	335	41157.....	297	75730.....	136	04S-104.....	144
7755.....	334	41157.....	325	75731.....	136	04S-604.....	144
7805.....	334	71731.....	370	75732.....	136	04U.....	147-164
7924.....	329	71741.....	370	75750.....	137	04Z-04L.....	190
7955.....	336	71743.....	370	75751.....	137	04Z-04S.....	182
8112.....	328	71744.....	370	75760.....	137	04Z-06A.....	188
8165.....	328	73014.....	288	75761.....	137	04Z-06C.....	187
8370.....	414	75001.....	370	81430.....	100	04Z-06F.....	189
8371.....	414	75002.....	370	90607.....	370	04Z-08A.....	188
8372.....	414	75003.....	370	202113.....	293	04Z-08C.....	187
8373.....	414	75005.....	370	202114.....	293	04Z-08F.....	189
8374.....	414	75008.....	370	203006.....	309	04Z-102.....	176
8375.....	414	75009.....	370	203103.....	309	04Z-104.....	176
8376.....	414	75010.....	370	203104.....	310	04Z-106.....	176
8377.....	414	75011.....	370	203301.....	309	04Z-10E.....	189
8378.....	414	75012.....	370	208007.....	268	04Z-10F.....	189
9100.....	270	75013.....	370	221501.....	291	04Z-14K.....	190
9100.....	297	75015.....	370	500454.....	305	04Z-154.....	187
9151.....	273	75016.....	370	504095.....	305	04Z-254.....	176
9154.....	271	75017.....	370	00904B.....	192	04Z-354.....	186
9205.....	269	75020.....	370	039xxK-1xx.....	205	04Z-404.....	179
9255.....	270	75074.....	370	039xxK-6xx.....	205	04Z-405.....	179
9315.....	270	75075.....	370	03E-10X.....	110	04Z-44P.....	186
9355.....	271	75076.....	370	03E-354.....	112	04Z-504.....	179
9365.....	272	75077.....	370	03E-604.....	112	04Z-505.....	179
9385.....	271	75081.....	370	04E-04L.....	112	04Z-506.....	179
9405.....	272	75086.....	370	04E-10X.....	110	04Z-58C.....	188
9406.....	274	75087.....	370	04E-354.....	112	04Z-603.....	177
9435.....	274	75088.....	370	04E-50X.....	111	04Z-604.....	177
9455.....	273	75099.....	370	04E-60X.....	112	04Z-605.....	177
9456.....	274	75113.....	370	04E-64X.....	115	04Z-606.....	177
9515.....	273	75116.....	370	04E-66X.....	114	04Z-60C.....	188
9705.....	274	75119.....	370	04E-68X.....	114	04Z-60E.....	189

Index

Alpha/Numeric

04Z-644	179	05E-66X	114	06E-J06	110	06Z-668	178
04Z-645	179	05E-686	114	06E-L66	114	06Z-686	178
04Z-664	178	05E-756	111	06E-S6X	113	06Z-688	178
04Z-665	178	05E-A26	116	06S-106	144	06Z-6PW	191
04Z-666	178	05E-A66	116	06S-606	144	06Z-76P	186
04Z-684	178	05E-B05	111	06U	147-164	06Z-78P	186
04Z-685	178	05E-J04	110	06Z-06L	190	06Z-A24	181
04Z-686	178	05E-L66	114	06Z-06S	182	06Z-A26	181
04Z-6PW	191	05E-S66	113	06Z-08S	182	06Z-A28	181
04Z-74P	186	06904E	117-120	06Z-104	176	06Z-A66	182
04Z-A24	181	06905E	117-120	06Z-106	176	06Z-A68	182
04Z-A26	181	06906E	117-120	06Z-108	176	06Z-B04	183
04Z-A64	182	06908E	117-120	06Z-10A	188	06Z-B05	183
04Z-A66	182	06910E	117-120	06Z-10C	187	06Z-B06	183
04Z-A68	182	06912E	117-120	06Z-12A	188	06Z-B44	183
04Z-B04	183	06916E	117-120	06Z-12C	187	06Z-B46	183
04Z-B44	183	06920E	117-120	06Z-12E	189	06Z-B64	183
04Z-B64	183	06924E	117-120	06Z-12F	189	06Z-B65	183
04Z-E64	182	06932E	117-120	06Z-14E	189	06Z-B66	183
04Z-J04	177	069xxD-1xx	202	06Z-14F	189	06Z-E66	182
04Z-L64	181	069xxD-4xx	203	06Z-156	187	06Z-E68	182
04Z-L66	181	069xxD-6xx	203	06Z-18K	190	06Z-J06	177
04Z-P04	180	069xxD-Bxx	203	06Z-256	176	06Z-J08	177
04Z-P05	180	069xxD-Xxx	203	06Z-356	186	06Z-L64	181
04Z-P06	180	06E-06L	112	06Z-358	186	06Z-L66	181
04Z-P54	187	06E-10X	110	06Z-404	179	06Z-L68	181
04Z-S64	180	06E-35X	112	06Z-406	179	06Z-P06	180
04Z-S66	180	06E-406	112	06Z-408	179	06Z-P08	180
05703B-102	193	06E-466	115	06Z-46P	186	06Z-P56	187
05704B	193-194	06E-50X	111	06Z-506	179	06Z-P58	187
05704B	418	06E-60X	112	06Z-508	179	06Z-S64	180
05705B	193-194	06E-64X	115	06Z-604	177	06Z-S66	180
05706B	193-194	06E-66X	114	06Z-605	177	06Z-S68	180
05708P-408	138	06E-68X	114	06Z-606	177	08E-08L	112
05710B	193-194	06E-75X	111	06Z-608	177	08E-10X	110
05710P-410	138	06E-76P	115	06Z-62C	188	08E-358	112
05712B-108	193	06E-A2X	116	06Z-62E	189	08E-360	112
05E-10X	110	06E-A66	116	06Z-646	179	08E-50X	111
05E-406	112	06E-A68	116	06Z-648	179	08E-608	112
05E-505	111	06E-B0X	111	06Z-64C	188	08E-610	112
05E-60X	112	06E-B6X	114	06Z-64E	189	08E-648	115
05E-646	115	06E-BXX	113	06Z-666	178	08E-650	115

Index

Alpha/Numeric

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS &
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA

08E-668	114	08Z-608	177	08Z-S72	180	10Z-692	178
08E-670	114	08Z-610	177	10004B	195-197	10Z-70C	188
08E-688	114	08Z-612	177	10004B	419	10Z-70E	189
08E-690	114	08Z-616	177	10005B	195-197	10Z-80P	186
08E-758	111	08Z-648	179	10005B	419	10Z-A30	181
08E-78P	115	08Z-650	179	10006B	195-197	10Z-A32	181
08E-A28	116	08Z-666	178	10006B	419	10Z-A70	182
08E-A68	116	08Z-668	178	10008B	195-197	10Z-G09	191
08E-B08	111	08Z-66C	188	10010B	195-197	10Z-G12	184
08E-B60	111	08Z-66E	189	10012B	195-197	10Z-G42	184
08E-B68	114	08Z-670	178	104xxN-1xx	206	10Z-G69	191
08E-BXX	113	08Z-688	178	104xxN-4xx	207	10Z-G72	185
08E-J08	110	08Z-690	178	104xxN-5xx	206	10Z-G99	191
08E-L68	114	08Z-A26	181	104xxN-6xx	207-208	10Z-L70	181
08E-S68	113	08Z-A28	181	104xxN-Gxx	207-208	10Z-L72	181
08E-S70	113	08Z-A30	181	10502B	198	10Z-P10	180
08E-TXX	113	08Z-A32	181	10503B	198	10Z-P12	180
08E-Y58	111	08Z-A68	182	10504B	198	10Z-S68	180
08S-108	144	08Z-A70	182	10505B	198	10Z-S70	180
08S-608	144	08Z-B08	183	10506B	198	10Z-S72	180
08S-610	144	08Z-B48	183	10508B	198	11079-11216	99
08U	147-164	08Z-B68	183	10510B	198	11080-11208	100
08Z-08L	190	08Z-E68	182	10512B	198	11312-11358	96
08Z-08S	182	08Z-G08	184	10F-20F	189	11461-11478	99
08Z-104	176	08Z-G12	184	10U	147-164	12E-12L	112
08Z-106	176	08Z-G41	184	10Z-108	176	12E-362	112
08Z-108	176	08Z-G42	184	10Z-112	176	12E-412	112
08Z-112	176	08Z-G71	185	10Z-18A	188	12E-512	111
08Z-158	187	08Z-G72	185	10Z-18C	187	12E-612	112
08Z-15A	188	08Z-J06	177	10Z-20E	189	12E-652	115
08Z-15C	187	08Z-J08	177	10Z-24K	190	12E-672	114
08Z-16E	189	08Z-L66	181	10Z-360	186	12E-692	114
08Z-16F	189	08Z-L68	181	10Z-50P	186	12E-82P	115
08Z-22K	190	08Z-L70	181	10Z-510	179	12E-A32	116
08Z-258	176	08Z-L72	181	10Z-512	179	12E-L72	114
08Z-358	186	08Z-P08	180	10Z-608	177	12E-S72	113
08Z-408	179	08Z-P10	180	10Z-610	177	12E-TXX	113
08Z-410	179	08Z-P12	180	10Z-612	177	12E-X92	113
08Z-48P	186	08Z-P58	187	10Z-650	179	12E-Y60	111
08Z-508	179	08Z-S66	180	10Z-670	178	12E-Y62	111
08Z-510	179	08Z-S68	180	10Z-672	178	12S-112	144
08Z-512	179	08Z-S70	180	10Z-690	178	12S-612	144

Index

Alpha/Numeric

12U.....	147-164	12Z-G46.....	184	16E-696.....	114	16Z-H03.....	185
12Z-108.....	176	12Z-G72.....	185	16E-A36.....	116	16Z-H04.....	185
12Z-116.....	176	12Z-G76.....	185	16E-L76.....	114	16Z-J16.....	177
12Z-122.....	176	12Z-G80.....	185	16E-S76.....	113	16Z-L76.....	181
12Z-12L.....	190	12Z-J12.....	177	16S-116.....	144	16Z-P16.....	180
12Z-12S.....	182	12Z-L72.....	181	16S-616.....	144	16Z-P66.....	187
12Z-162.....	187	12Z-L76.....	181	16U.....	147-164	16Z-S72.....	180
12Z-22A.....	188	12Z-P12.....	180	16Z-00E.....	189	16Z-S76.....	180
12Z-22C.....	187	12Z-P16.....	180	16Z-112.....	176	16Z-S80.....	180
12Z-25E.....	189	12Z-P62.....	187	16Z-116.....	176	1F40104.....	419
12Z-25F.....	189	12Z-S70.....	180	16Z-120.....	176	1F40105.....	419
12Z-262.....	176	12Z-S72.....	180	16Z-166.....	187	2018x.....	255
12Z-30K.....	190	12Z-S76.....	180	16Z-16L.....	190	20S-120.....	144
12Z-362.....	186	13004-13006.....	93	16Z-16S.....	182	20S-620.....	144
12Z-412.....	179	13004JJ-1300611.....	92	16Z-28A.....	188	20U.....	147-164
12Z-510.....	179	1390x6.....	143	16Z-28C.....	187	20Z-170.....	187
12Z-512.....	179	1390x6.....	200	16Z-28D.....	187	20Z-20L.....	190
12Z-514.....	179	1390x6x6.....	143	16Z-28D.....	188	20Z-35A.....	188
12Z-516.....	179	1390x6x6.....	200	16Z-30F.....	189	20Z-35C.....	187
12Z-52P.....	186	1390x6x8.....	143	16Z-33K.....	190	20Z-36K.....	190
12Z-610.....	177	1390x6x8.....	200	16Z-366.....	186	20Z-370.....	186
12Z-612.....	177	1390x8.....	143	16Z-516.....	179	20Z-60P.....	186
12Z-614.....	177	1390x8.....	200	16Z-56P.....	186	20Z-85D.....	188
12Z-616.....	177	1390x8x8.....	143	16Z-612.....	177	20Z-90P.....	186
12Z-652.....	179	1390x8x8.....	200	16Z-616.....	177	20ZA-116.....	176
12Z-672.....	178	1391x6.....	201	16Z-620.....	177	20ZA-120.....	176
12Z-676.....	178	1391x6x6.....	201	16Z-656.....	179	20ZA-20S.....	182
12Z-692.....	178	1391x6x8.....	201	16Z-676.....	178	20ZA-520.....	179
12Z-75C.....	188	1391x8.....	201	16Z-696.....	178	20ZA-616.....	177
12Z-75E.....	189	1391x8x8.....	201	16Z-80C.....	188	20ZA-620.....	177
12Z-82P.....	186	140-00675.....	379	16Z-80E.....	189	20ZA-657.....	179
12Z-A30.....	181	140-05485-01.....	384	16Z-86P.....	186	20ZA-677.....	178
12Z-A32.....	181	140-06601.....	384	16Z-A36.....	181	20ZA-697.....	178
12Z-A36.....	181	140-06761.....	405	16Z-A40.....	181	20Z-A80.....	182
12Z-A72.....	182	140-06894.....	384	16Z-A76.....	182	20ZA-A40.....	181
12Z-A76.....	182	140-06906.....	384	16Z-G16.....	184	20ZA-G16.....	184
12Z-E72.....	182	16E-16L.....	112	16Z-G20.....	184	20ZA-G20.....	184
12Z-E76.....	182	16E-366.....	112	16Z-G46.....	184	20ZA-G46.....	184
12Z-G12.....	184	16E-516.....	111	16Z-G50.....	184	20ZA-G50.....	184
12Z-G16.....	184	16E-616.....	112	16Z-G76.....	185	20ZA-G76.....	185
12Z-G20.....	184	16E-656.....	115	16Z-G80.....	185	20ZA-P20.....	180
12Z-G42.....	184	16E-676.....	114	16Z-G84.....	185	20ZA-S80.....	180

Index

Alpha/Numeric

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS &
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA

20Z-G24.....	184	24Z-S84.....	180	33806-B.....	201	47008E.....	125-129
20Z-G32.....	184	26504P-102.....	140	33806-C.....	200	47012E.....	125-129
20Z-G80.....	185	26504P-104.....	140	33806-D.....	201	47016E.....	125-129
20Z-H04.....	185	26504P-106.....	140	33806-E.....	200	47020E.....	125-129
20Z-H64.....	185	26504P-202.....	140	33806P-104.....	142	47024E.....	125-129
20Z-H64.....	185	26504P-204.....	140	33806P-106.....	142	47032E.....	125-129
20Z-L80.....	181	26506P-102.....	140	33806P-108.....	142	4SPxxW-1xx.....	364
20Z-L84.....	181	26506P-104.....	140	33806P-406.....	142	4SPxxW-3xx.....	363
213xxN-1xx.....	209	26506P-106.....	140	33806P-408.....	142	4SPxxW-6xx.....	367
213xxN-4xx.....	210-211	26506P-108.....	140	33806P-J06.....	142	4SPxxW-Dxx.....	360
213xxN-6xx.....	210-211	26506P-202.....	140	33806P-Y66.....	142	4SPxxW-Gxx.....	359
213xxN-Bxx.....	209	26506P-204.....	140	33806P-Y68.....	142	4SPxxW-Jxx.....	366
213xxN-Exx.....	210-211	26506P-206.....	140	33806P-Y76.....	143	4SPxxW-Kxx.....	361
213xxN-Xxx.....	210	26508P-104.....	140	33808-A.....	201	4SPxxW-Kxx.....	361
22904P-404.....	139	26508P-106.....	140	33808B.....	199-201	4SPxxW-Kxx.....	362
22906P-406.....	139	26508P-108.....	140	33808-B.....	201	4SPxxW-Kxx.....	362
22908P-408.....	139	26508P-112.....	140	33808-C.....	200	4SPxxW-Lxx.....	366
22910P-410.....	139	26508P-204.....	140	33808-D.....	201	4SPxxW-xxC.....	365
247xxN-1xx.....	212	26508P-206.....	140	33808P-Y68.....	142	4SPxxW-xxE.....	365
247xxN-3xx.....	213	26508P-208.....	140	33808P-Y76.....	143	4SPxxW-xxP.....	363
247xxN-4xx.....	214-216	26512P-108.....	140	33808P-Y78.....	143	500xx.....	337
247xxN-5xx.....	212	26512P-112.....	140	3700-1.....	370	5027x.....	290
247xxN-6xx.....	214-216	3081x.....	260	425xxN-1xx.....	217	5117x.....	289
247xxN-7xx.....	214	3221x.....	258	425xxN-2xx.....	218	5141x.....	290
247xxN-Bxx.....	213	32Z-132.....	176	425xxN-4xx.....	218	5177x.....	288
247xxN-Exx.....	215	32Z-632.....	177	425xxN-5xx.....	217	5217x.....	293
247xxN-Txx.....	214	32Z-G32.....	184	425xxN-6xx.....	218-219	5241x.....	290
24Z-124.....	176	32Z-G33.....	184	425xxN-Gxx.....	218-219	5267x.....	294
24Z-524.....	179	32Z-G54.....	184	43006U.....	165-175	5317x.....	291
24Z-624.....	177	32Z-G62.....	184	43008U.....	165-175	5318x.....	292
24Z-678.....	178	32Z-G92.....	185	43010U.....	165-175	5327x.....	296
24Z-A40.....	181	32Z-G93.....	185	43012U.....	165-175	5337x.....	292
24Z-A84.....	182	3321x.....	259	43016U.....	165-175	5367x.....	298
24ZA-G54.....	184	33603E.....	121-124	43020U.....	165-175	545xx.....	337
24Z-G24.....	184	33603E-33616E.....	121	43024U.....	165-175	57012S.....	145-146
24Z-G32.....	184	33604E.....	121-124	43032U.....	165-175	57016S.....	145-146
24Z-G62.....	184	33606E.....	121-124	436xxN-1xx.....	220	57020S.....	145-146
24Z-G80.....	185	33608E.....	121-124	436xxN-4xx.....	221	57024S.....	145-146
24Z-G84.....	185	33612E.....	121-124	436xxN-5xx.....	220	57032S.....	145-146
24Z-G92.....	185	33616E.....	121-124	436xxN-6xx.....	221	590xx.....	337
24Z-L84.....	181	33806-A.....	201	4515L.....	282	600xx.....	339
24Z-P24.....	180	33806B.....	199-201	4629x.....	255	645xx.....	339

Index

Alpha/Numeric

690xx	339
6SPxxW-1xx	364
6SPxxW-3xx	363
6SPxxW-6xx	367
6SPxxW-BDxx.....	361
6SPxxW-BDxx.....	362
6SPxxW-BExx	361
6SPxxW-BExx	362
6SPxxW-Dxx.....	360
6SPxxW-Gxx.....	359
6SPxxW-Jxx	366
6SPxxW-Kxx	361
6SPxxW-Kxx	362
6SPxxW-Lxx.....	366
6SPxxW-xxC.....	365
6SPxxW-xxE	365
6SPxxW-xxP	363
7165MM.....	316
75706E.....	131-135
75708E.....	131-135
75710E.....	131-135
75712E.....	131-135
757FFE-Yxx	375
757FFE-Zxx	375
757xxE.....	419
7629x.....	255
7936x.....	289
9405LL.....	272

APPLICATION
DATA

LOW & MEDIUM
PRESSURE HOSE

HIGH PRESSURE HOSE

SPECIALTY HOSE

ACCESSORIES &
ASSEMBLY INSTRUCTIONS

ADAPTERS & TUBE
HOSE ENDS

HOSE ASSEMBLY
EQUIPMENT

TECHNICAL DATA